

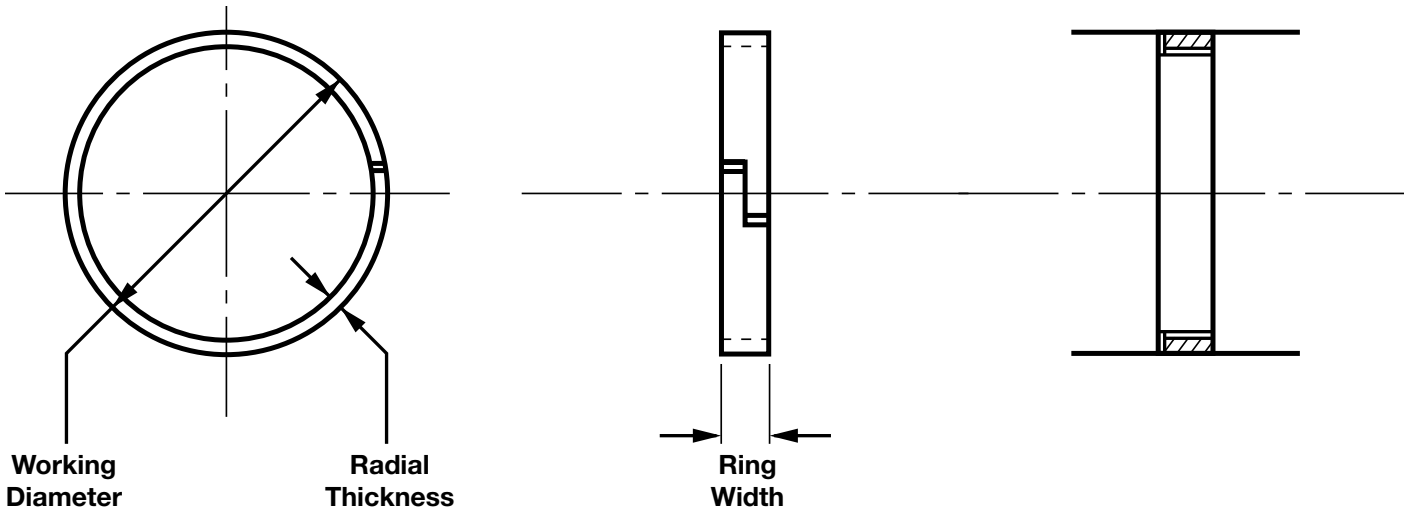
# Piston Rings

## For Zinc Diecasting Machines

Metric Series

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**Virtually unbreakable**  
**Made from tough hardened and tempered stainless steel**



Material British: BS.420S45 American: AISI 420 German Werkstoff: 1.2083						
%Carbon	%Silicon	%Manganese	%Nickel	%Chromium	%Sulphur	%Phosphorus
0.28/0.36	0.80 max	1.00 max	1.00 max	12.0/14.0	0.03 max	0.04 max

SIZE Working Diameter	Radial Thickness	Ring Width	Reference Number
18	1	3.2	01205200
20	1	5	01205201
28	1.5	5	01205202
30	1.5	5	01205203
32	1.5	5	01205204
36	1.5	5	01205205
40	2	5	01205206
45	2	6	01205207
50	2.5	6	01205208
55	2.5	6	01205209
60	2.5	6	01205210
65	2.5	6	01205211
70	3	6	01205212
75	3	6	01205213
80	3	6	01205214
85	3	6	01205215
90	3	6	01205216
95	3	6	01205217
100	3	6	01205218
105	3	6	01205219
110	3	6	01205220
120	3	6	01205221

BS EN ISO 9002:1994  
Cert No. 924766  
CAA No. A1/3610/52



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